

Instruction Sheet

Subject: 8263406 SUI Replacement Kit Instructions
Models affected: MercoMax MHB Holding Cabinets

Follow these instructions to replace and configure a SUI board on the MercoMax MHB holding cabinets.

In This Kit		
Part #	Description	Qty
8075989	Board, SUI	1
8197435	INSTRUCTIONS	1

1. Remove power from unit.
2. Remove side plates to access SUI board.
3. Remove and replace the faulty SUI board (see Figure 1).
4. Restore power.
5. The SUI board has to be configured to operate properly.
6. Press simultaneously the (+) plus and (⌚) time keys on the cabinet's switch membrane and turn the power on (see Figure 2). All the membrane LED's should illuminate. The timer bars will display the configurations (**PMS, ICC PRIM, ICC SEC 1, ICC SEC 2**). Select PMS if attached to a Duke Visor or SICOM Chef system. Select ICC PRIM if the cabinet is the primary cabinet attached to ICC. Select ICC SEC 1 if the cabinet is the secondary #1 cabinet attached to ICC. Select ICC SEC 2 if the cabinet is the secondary #2 cabinet attached to ICC.
7. Use (+) plus or (-) to change the configuration (see Figure 3), which is displayed on the bottom left timer bar.
8. Once the correct configuration is selected, press the (✓) checkmark (see Figure 4) button to save the configuration and complete the setting.
9. The software of the IO board and timer bars must be the following versions or after to operate properly:
IO Board – version 4_27_4
Timer Bar – version 0_2_3
10. If the software versions do not match or follow the above software versions, the software must be updated.

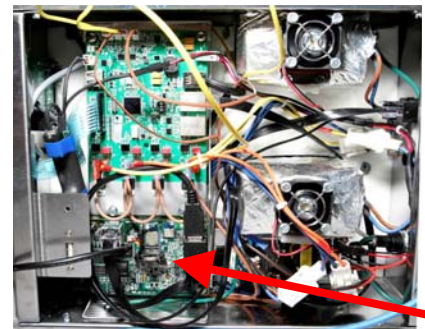


Figure 1

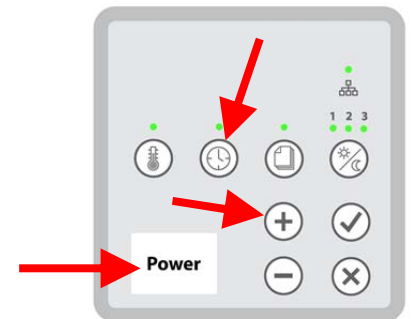


Figure 2



Figure 3

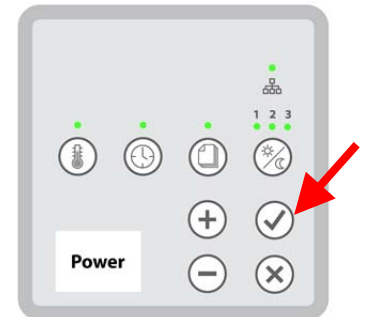


Figure 4